



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-689-043
Job Sheet 186526



Part No: D350-689-043

Job Qty: 1 pcs

Part Name: Dual High Back Seat Assembly- Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D350-689 REV.D IPP Rev:A 08-12-24 new issue DD verified by:ECI PP Rev:B as per DSI 9498 DD
10.02.12 verified by:JLM IPP REV:C 15.02.12 AS PER IIN REVC DD VERF:JLM IPP RevD: 17.09.12 IIN
REV.D DD verified by:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Small Fab - 1	1 pcs	12/7/18		0.00	0.27	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		DAS
							Small Fab - 4		36
							Small Fab - 5		9-88
							Small Fab - 6		
							Small Fab - 7		
150	QC 5	1 pcs	12/7/18		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		10 19-02-24
							QC 5 - 50		
							QC 5 - 30		
155	DC - 1 - B4B	1 pcs	12/7/18		0.00	0.00	DC - 1 - B4B		DAS 21-8-89
							DC - 2 - B4B		
160	Packaging 3-1 - Stock - B4B	1 pcs	12/7/18		0.00	0.00	Packaging 3 - 1 - B4B		DAS 69
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170 QC 21 - FG	1 pcs	12/7/18	0.00 0.00	QC 21 - FG - 21	DAS	
				QC 21 - FG - 70	21	FEB 25 2019

Part Op **140** - Small Fab-4 (Small Fab) ASSEMBLE SEATRAIL AND SLIDING BLOCK AS PER IIN SHEET 26
 Descriptions: **150** - QC5 (QC5- Inspect part completeness to step on W/O)
155 - DC (Document Control) Photocopy bluefiles and create labels as per PPP D350-689-043 CHG003
160 - Packaging3-1 (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-689-043
170 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3808-041	Seat Rail Assembly	2 pcs (2 ea)	140-Small Fab - 1	5151164
D3809-1	Sliding Block	4 pcs (4 ea)	140-Small Fab - 1	5073949 (2) 5152191
D5162-041	Seat Structure Assembly	1 Ea (1 ea)	140-Small Fab - 1	5154301
MS24694-S148	Screw	4 Ea (4 ea)	140-Small Fab - 1	5050049
MS24694-S3	Screw	8 Ea (8 ea)	140-Small Fab - 1	5094431

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Small Fab - 1	D3808-041	2	2	0
	D3809-1	4	5	0
	D5162-041	1	0	0
	MS24694-S148	4	34	0
	MS24694-S3	8	99	0

Part Specifications
Specifications could not be found.

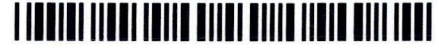
Plex 1/24/19 3:39 PM Dart.Hadley.Shannon



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Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
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90	Start up Operation	1 Ea		12/7/18	0.00	0.00	Start Up Small Fab-4		
140	Small Fab	1 pcs		12/7/18	0.00	0.27	Small Fab-4		
150	QC	1 pcs		12/7/18	0.00	0.00	QC5		
155	DC	1 pcs		12/7/18	0.00	0.00	DC		
160	Packaging	1 pcs		12/7/18	0.00	0.00	Packaging3-1		
170	QC21-FG	1 Ea		12/7/18	0.00	0.00	QC21		

Part Op 140 - ASSEMBLE SEATRAIL AND SLIDING BLOCK AS PER IIN SHEET 26

Descriptions: 155 - Photocopy bluefiles and create labels as per PPP D350-689-043 CHG003

160 - Identify and pack for shipping as per PPP D350-689-043

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3808-041	Seat Rail Assembly	2 Ea (2 ea)	90-Start up Operation	
D3809-1	Sliding Block	4 Ea (4 ea)	90-Start up Operation	
D5162-041	Seat Structure Assembly	1 Ea (1 ea)	90-Start up Operation	
MS24694-S148	Screw	4 Ea (4 ea)	90-Start up Operation	
MS24694-S3	Screw	8 Ea (8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3808-041	2	0	0
	D3809-1	4	9	0
	D5162-041	1	0	0
	MS24694-S148	4	40	0
	MS24694-S3	8	107	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																									
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Date : _____	Step #: _____	MRB (QSI042) Approval																																																											
Descripti Container No: S155243 Part: D350 - 689 - 043 Job No: 186526 Serial No/Batch: S155243 Revision: D Inspector: Exp Date: Instructions: TC STC SH02 - 33 Issue Date: FAAS/TC SR016201		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																											
Root Cause <table style="width:100%; border: none;"> <tr> <td style="border: none;">Environment ☐</td> <td style="border: none;">No Re-verfic ☐</td> </tr> <tr> <td style="border: none;">Design ☐</td> <td style="border: none;">Operator ☐</td> </tr> <tr> <td style="border: none;">Doc/Data ☐</td> <td style="border: none;">Offset/Setup ☐</td> </tr> <tr> <td style="border: none;">Equip/Tooling ☐</td> <td style="border: none;">Supplier ☐</td> </tr> <tr> <td style="border: none;">Handling/Pre ☐</td> <td style="border: none;">Training ☐</td> </tr> <tr> <td style="border: none;">Material ☐</td> <td style="border: none;">Use for Testing ☐</td> </tr> <tr> <td style="border: none;">Internal Transport ☐</td> <td style="border: none;">Poor Information ☐</td> </tr> <tr> <td style="border: none;">Tribal Knowledge ☐</td> <td style="border: none;">Rushing ☐</td> </tr> <tr> <td style="border: none;">LOA ☐</td> <td style="border: none;">Product Improvement ☐</td> </tr> <tr> <td style="border: none;">Substation ☐</td> <td style="border: none;">Process Improvement ☐</td> </tr> <tr> <td style="border: none;">Past Expiry Date ☐</td> <td style="border: none;">Manufacturing Process ☐</td> </tr> <tr> <td style="border: none;">Misidentified ☐</td> <td style="border: none;">Past Due ☐</td> </tr> </table>		Environment ☐	No Re-verfic ☐	Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Misidentified ☐	Past Due ☐	<table style="width:100%; border: none;"> <tr> <td style="border: none;">Surge ☐</td> <td style="border: none;">Positioned Wrong ☐</td> </tr> <tr> <td style="border: none;">n ☐</td> <td style="border: none;">Outside Dimensions ☐</td> </tr> <tr> <td style="border: none;">Damage/Direct ☐</td> <td style="border: none;">Over/Under tolerance ☐</td> </tr> <tr> <td style="border: none;">Inspection Incomplete/Unqualified ☐</td> <td style="border: none;">Part Incorrect ☐</td> </tr> <tr> <td style="border: none;">Contamination ☐</td> <td style="border: none;">Part Lost/Missing ☐</td> </tr> <tr> <td style="border: none;">Countersink ☐</td> <td style="border: none;">Part Moved ☐</td> </tr> <tr> <td style="border: none;">Cut Too Short ☐</td> <td style="border: none;">Drawing ☐</td> </tr> <tr> <td style="border: none;">Instructions Incomplete/Unclear ☐</td> <td style="border: none;">Finish ☐</td> </tr> <tr> <td style="border: none;">Drill Holes ☐</td> <td style="border: none;">Misread ☐</td> </tr> <tr> <td style="border: none;">Weld ☐</td> <td style="border: none;">Turning Sequence ☐</td> </tr> <tr> <td style="border: none;">Wrong Stock Pulled ☐</td> <td></td> </tr> <tr> <td style="border: none;">Out of Sequence ☐</td> <td></td> </tr> <tr> <td style="border: none;">Off-set ☐</td> <td></td> </tr> <tr> <td style="border: none;">Mislabeled ☐</td> <td></td> </tr> <tr> <td style="border: none;">Fit/Function ☐</td> <td></td> </tr> <tr> <td style="border: none;">Misaligned/off center ☐</td> <td></td> </tr> </table>				Surge ☐	Positioned Wrong ☐	n ☐	Outside Dimensions ☐	Damage/Direct ☐	Over/Under tolerance ☐	Inspection Incomplete/Unqualified ☐	Part Incorrect ☐	Contamination ☐	Part Lost/Missing ☐	Countersink ☐	Part Moved ☐	Cut Too Short ☐	Drawing ☐	Instructions Incomplete/Unclear ☐	Finish ☐	Drill Holes ☐	Misread ☐	Weld ☐	Turning Sequence ☐	Wrong Stock Pulled ☐		Out of Sequence ☐		Off-set ☐		Mislabeled ☐		Fit/Function ☐		Misaligned/off center ☐	
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